

# OP GT Base – OP GTB

Manual

# General

- Follow the instructions carefully step by step so that assembly goes as smoothly as possible.
- Handle the parts with extra care so that the assembly process does not cause cosmetic damage to the surface of the parts. Avoid excessive rubbing of surfaces and placing parts on hard surfaces.
- To clean dirty surfaces, we recommend mild general purpose cleaners and a microfiber cloth.
- Tighten all bolts tightly, but avoid over-tightening. Applying too much force can damage the threads and break the surfaces of the parts.
- The product contains small parts. Please make sure that small children cannot access them alone.
- If there are any problems with the product or if you have any questions about our products, please contact us at [support@overpower.gg](mailto:support@overpower.gg). We are happy to help!

# Preparations

- Allow yourself enough space for assembly. If possible, use a carpet or some other soft material as an assembly base.
- First skim through the instructions to get an overall picture of the product and assembly process.
- Check that you have all the necessary parts included in the package
  - If any part is missing, please contact [support@overpower.gg](mailto:support@overpower.gg)
- You should store the bolts in the small bags of the package and only take out the necessary amount. This way, all parts stay organized and stored.

Take out

1\* Back board

2\* 3060 495mm aluminium profile

4\* M8x25 bolt





**Attach the back board to the end of the aluminium profiles  
by using M8x25 bolts.**



Side board

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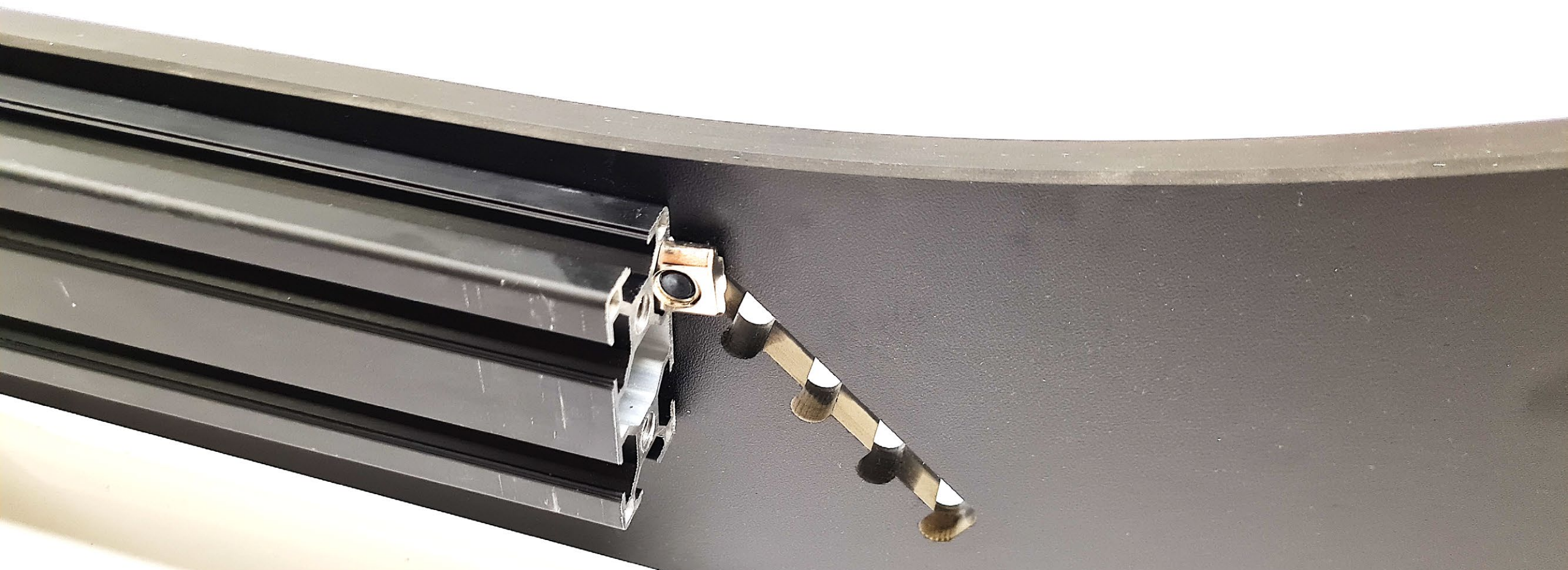
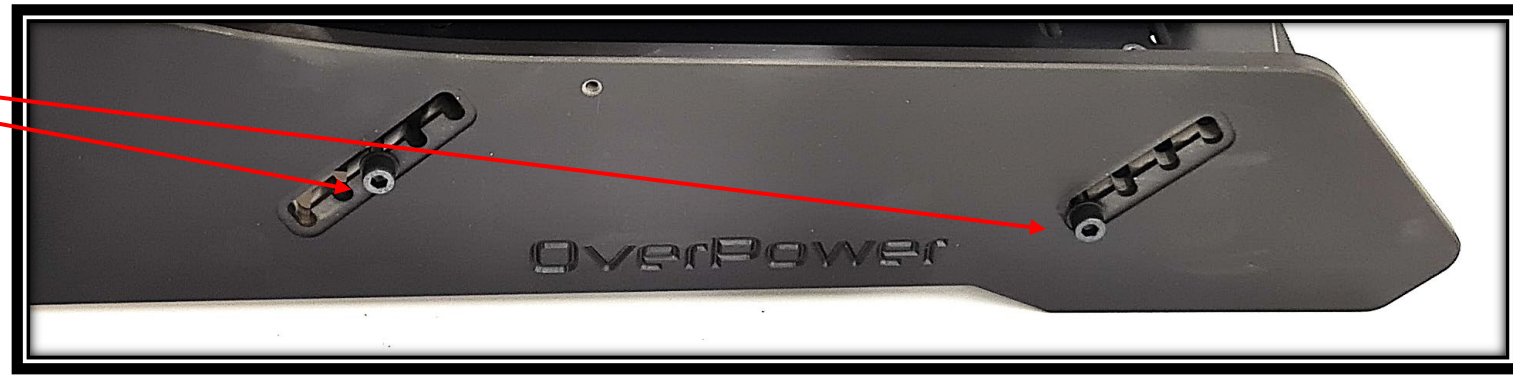
After that take out  
1\* Side board  
2\* M8x20 bolt  
2\* M8 washer  
2\* 3030 M8 T-nut



Attach the bolts and T-nuts to the side boards like shown in the picture. Do not tighten them yet.

After that you can slide the T-nuts in the slots of the profiles

- See the pictures from next page



**Slide the T-nuts in the slots like shown in the picture. Start from rear to front.**

**If you want the seat to be low, choose the upper slot. If you want the seat to be high, choose the lower slot**





Take out

1\* Side board

2\* M8x20 bolt

2\* M8 washer

2\* 3030 M8 T-nut

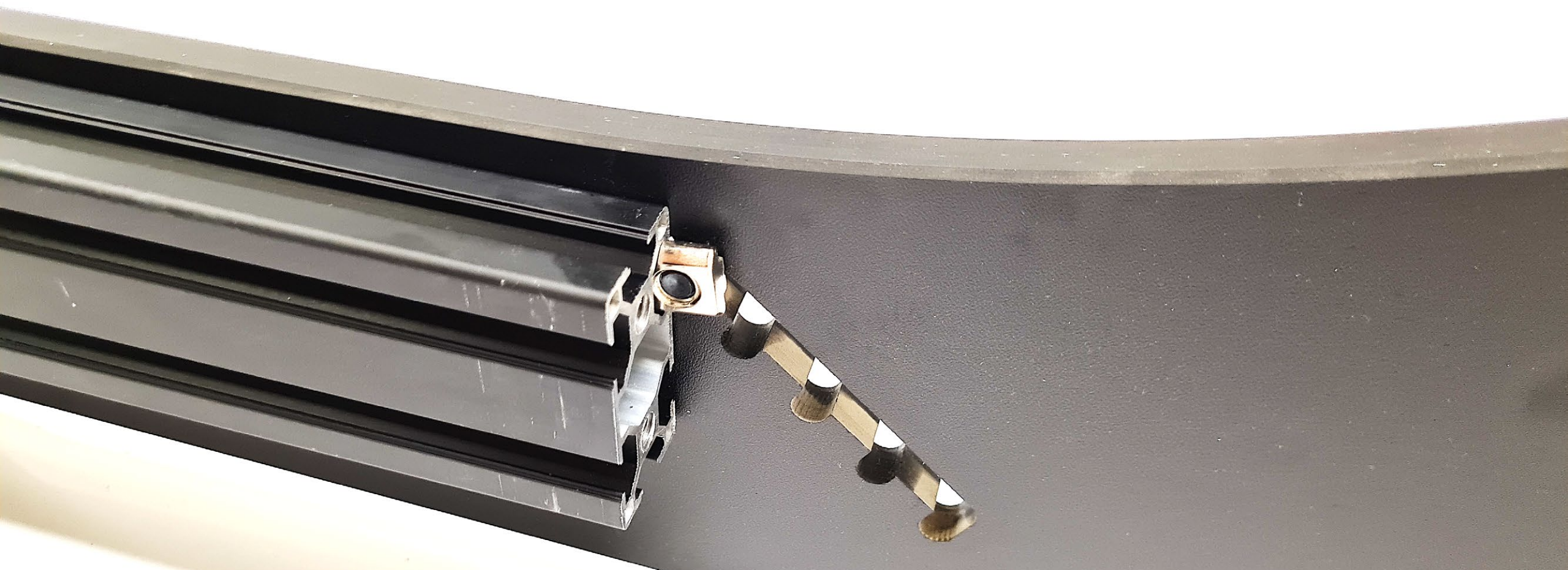
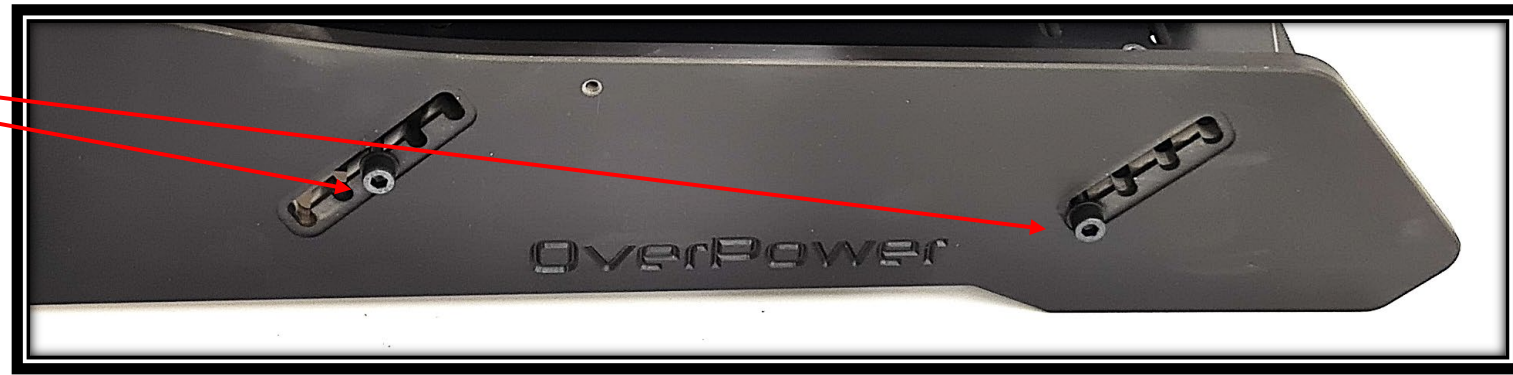


By loosening these bolts you can adjust the distance, height

Attach the bolts and T-nuts to the side boards like shown in the picture. Do not tighten them yet.

After that you can slide the T-nuts in the slots of the profiles

- See the pictures from next page



**Slide the T-nuts in the slots like shown in the picture. Start from rear to front.**

**If you want the seat to be low, choose the upper slot. If you want the seat to be high, choose the lower slot**

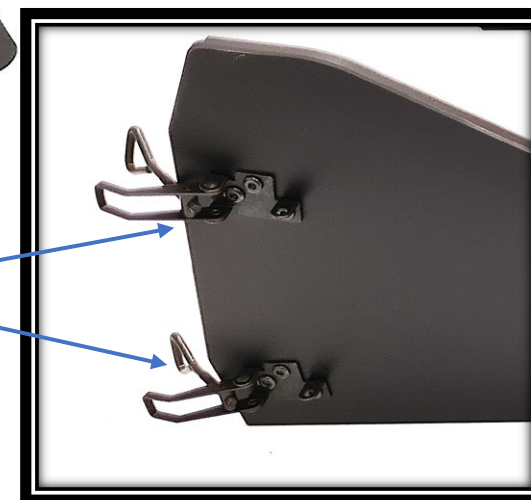






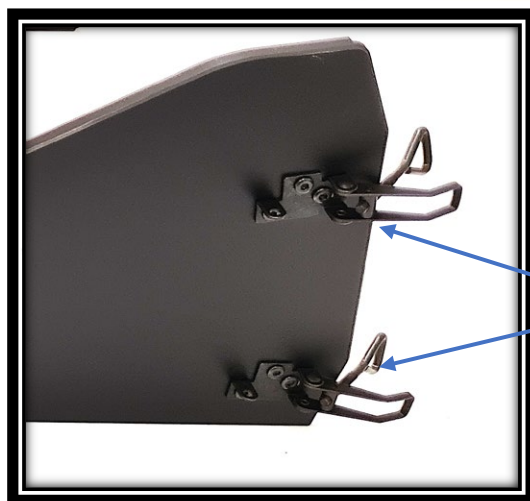
After that take out  
2\* latch  
6\* M5x12 bolt

Attach the latches like shown in  
the picture





Take out for the other side  
2\* latch  
6\* M5x12 bolt



Attach the latches like shown in  
the picture







Bottom plate



After that take out  
1\* bottom plate  
4\* M8x25 bolt  
4\* 3030 M8 T-nut

**Attach your seat to the bottom plate  
like shown in the picture.**

- The slots in the bottom plate are made  
to fit for most of the rails

After that take out  
4\* M8x20 bolt  
4\* 3030 M8 T-nut





**Attach the bolts and T-nuts to the slots placed near the edge. Do not tighten them yet**



After that slide the profiles under the bottom plate like shown in the picture





Place the bottom plate where you want it to be and tighten the bolts

By loosening these bolts you can move the seat forward and backward



After that take out  
2\* 3060 end cap

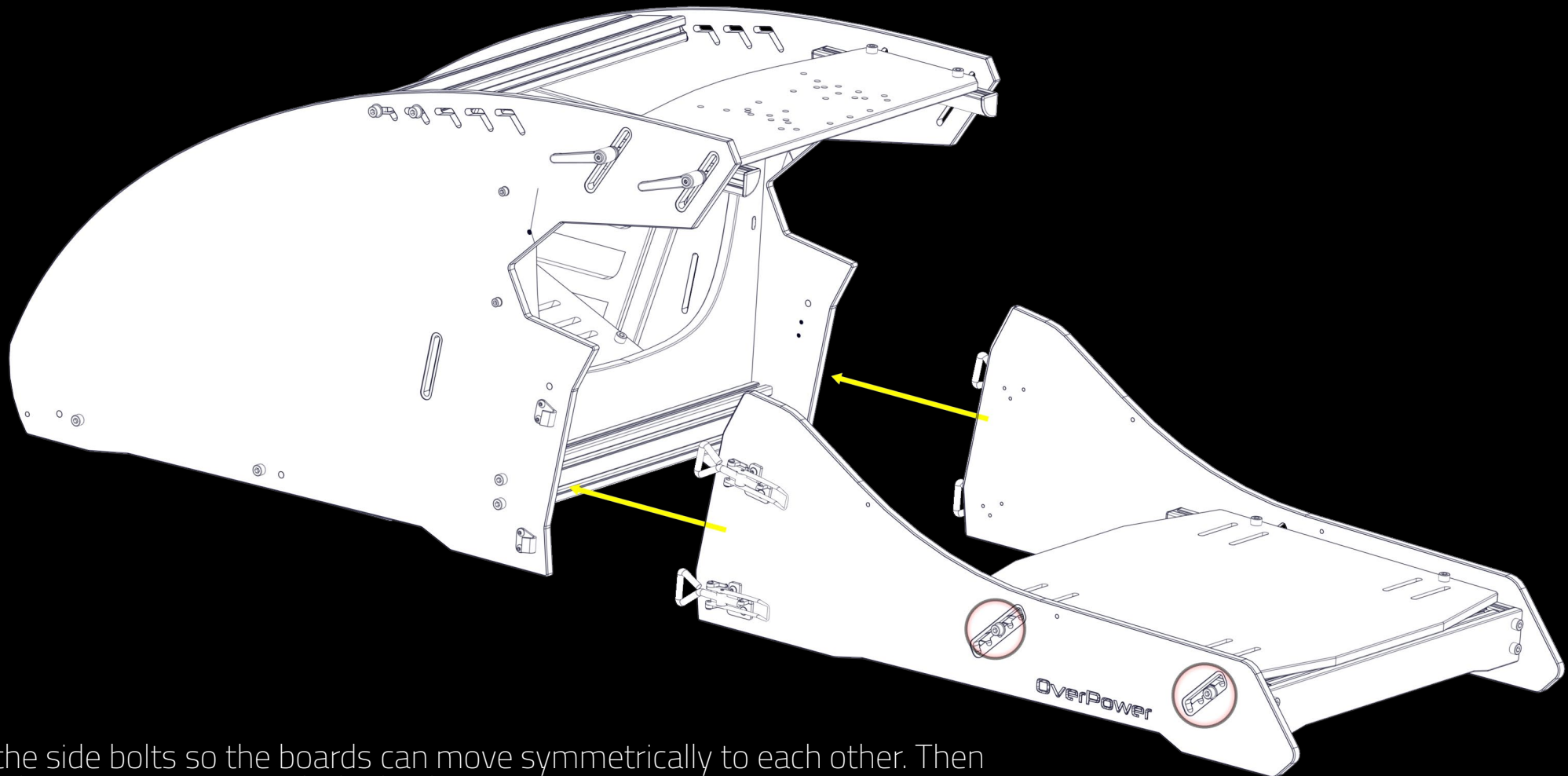




Place the end caps to the profiles

**Product is ready to be paired with  
OP Frontal assembly**





First loosen the side bolts so the boards can move symmetrically to each other. Then attach the GT base to OP Front with the latches.



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Then move the seat where you want it to be and tighten the bolts

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